



**PRODUCT DATA SHEET :**

Product Description : R.C.ALKYD SIZE  
Product Type : Alkyd  
Recommended Uses : External - Sizing Varnish for General Purpose  
Can bodies.

**PRODUCT DATA :**

Colour : Pale Yellow  
% Solid By Weight : 40 +/- 2 %  
Viscosity @30 Deg C # F4 : 30 SEC +/-2 SEC. By B4 at 30 Deg C.  
Specific Gravity : 0.88 +/- 0.02  
Self Life : 12 Months.

**APPLICATION :**

Substrate : Tin / TFS  
Application Method : Roller Coating  
Thinner : HIM/ 1100  
Cleaning : HIM/ 1100  
Film Weight : 1.5 - 2 Mg./ Sq.Inch  
Stoving Schedule : 150 Deg C for 12 Min.

**MANUFACTURED AND QUALITY CONTROLLED UNDER LATEST QUALITY MANAGEMENT SYSTEM.**

All details contain in this information sheet have been given to the best of our knowledge and belief.  
This technical information is intended only as a guide and no binding liability can be derived from it.  
All information, which refers to working with our products, must be adapted to take account of the local conditions and material used.

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