



PRODUCT DATA SHEET :

Product Description : R.C.EP. PH. CLEAR VARNISH
Product Type : Epoxy Phenolic
Recommended Uses : External Top coat varnish for body and can ends
having excellent tooling and chemical resistance

PRODUCT DATA :

Colour : Transparent Pale
% Solid By Weight : 33 +/- 2 %
Viscosity @30 Deg C # F4 : 80 - 85 SEC +/-5 SEC. By B4 at 30 Deg C.
Specific Gravity : 0.95 +/- 0.02
Self Life : 6 Months.
Chemical Resistance : Satisfactory

APPLICATION :

Substrate : Tin & TFS
Application Method : Roller Coating
Thinner : HIM / 1100
Cleaning : HIM / 1100
Film Weight : 3.5 - 4 mgm./ Sq.Inch
Stoving Schedule : 180 - 190 Deg C for 12 Min.

MANUFACTURED AND QUALITY CONTROLLED UNDER LATEST QUALITY MANAGEMENT SYSTEM.

All details contain in this information sheet have been given to the best of our knowledge and belief.
This technical information is intended only as a guide and no binding liability can be derived from it.
All information, which refers to working with our products, must be adapted to take account of the local conditions and material used.

Regd. Off : D-501, Serenity, Behind Oshiwara Police Station, Andheri (W.), Mumbai – 400102. India.

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JAS-ANZ



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