



**PRODUCT DATA SHEET :**

Product Description : R.C. EPOXY SILVER SIZE  
Product Type : Epoxy Amino  
Recommended Uses : External silver size coating for general  
line containers & crowns.

**PRODUCT DATA :**

Colour : Silver  
% Solid By Weight : 35 +/- 2 %  
Viscosity @30 Deg C # F4 : 60 - 70 SEC +/-5 SEC. By B4 at 30 Deg C.  
Specific Gravity : 0.99 +/- 0.02  
Self Life : 6 Months.

**APPLICATION :**

Substrate : Tin & TFS  
Application Method : Roller Coating  
Thinner : HIM / 1100  
Cleaning : HIM / 1100  
Film Weight : 3 - 5 gsm.  
Stoving Schedule : 170 - 180 Deg C for 12 Min.

**MANUFACTURED AND QUALITY CONTROLLED UNDER LATEST QUALITY MANAGEMENT SYSTEM.**

All details contain in this information sheet have been given to the best of our knowledge and belief.  
This technical information is intended only as a guide and no binding liability can be derived from it.  
All information, which refers to working with our products, must be adapted to take account of the  
local conditions and material used.

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