



PRODUCT DATA SHEET :

Product Description	:	R.C.EPOXY SIZE
Product Type	:	Epoxy Phenolic
Recommended Uses	:	Sizing Varnish for Cans, Closures, Crowns & Components

PRODUCT DATA :

Colour	:	Water White
% Solid By Weight	:	28 +/- 2%
Viscosity @30 Deg C # F4	:	50 +/- 5 sec.
Specific Gravity	:	0.96 +/- 0.02
Self Life	:	6 Months.
Acetone Resistance	:	Should pass more than 30 rubs.

APPLICATION :

Substrate	:	Tin / T.F.S
Application Method	:	Roller Coating
Thinner	:	HIM/1100
Cleaning	:	HIM/1100
Dry Film Weight	:	1.5 - 2 mgm./ Sq.Inch
Stoving Schedule	:	190 - 200 Deg C for 12 Min.
Adhesion by Cross Hatch	:	Satisfactory
Tape Test	:	
Scratch Hardness	:	Satisfactory
Spl. Process if any	:	Process Resistance O.K.

MANUFACTURED AND QUALITY CONTROLLED UNDER LATEST QUALITY MANAGEMENT SYSTEM.

All details contain in this information sheet have been given to the best of our knowledge and belief.
This technical information is intended only as a guide and no binding liability can be derived from it.
All information, which refers to working with our products, must be adapted to take account of the local conditions and material used.

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