



PRODUCT DATA SHEET :

Product Description : R.C. EPOXY TWO PACK CLEAR
: Base
: Hardener
Product Type : Epoxy Polyamide
Recommended Uses : Air Drying S.S. Coatings for general line cans, general pesticide cans, Drums & Barrels (For Industrial use only)

PRODUCT DATA :

Colour : Base : Transparent Water White
Hardener : Transparent Pale Yellow
Viscosity @30°C By FCB4 : Base : 30 +/- 5 Sec.
Hardener : 16 +/- 5 Sec.
Solid Content : Base : 55 +/- 2% at 150°C for 30 Min.
Hardener : 23 +/- 2% at 150°C for 30 Min.
Specific Gravity : Base : 1.02 +/- 0.02 at 30°C
Hardener : 0.92 +/- 0.02 at 30°C
Mixing Ratio : 1 : 1 by Volume (Base : Hardener)
Curing Details : Surface Dry : 30 Mins.
Touch Dry : 3 Hours
Full Curing : 72 Hours
Application Method : By Brush / Cotton Wool = 35 +/- 10 Sec. at 30°C in FCB4
By Spray = 30 +/- 5 Sec. at 30°C in FCB4
Dry Film Weight : 4.0 - 5.0 mgm / linear inch
Pot Life : 8 - 10 hours, depending on ambient temperature and quantity of material mixed
Acetone Resistance : Passed 25 - 30 rubs.
Thinner : HIM/1904
Flash Point : Above 25°C
Shelf Life : Best before six month in original sealed containers form the month of manufacture (Between 20°C to 35°C)

REMARKS : Protect from direct sunlight exposure and needless heat at all the time. The storage vessels and equipments should be SS make or polymer coated. Supplied for ready use. Coating must me stirred for 1 hour after mixing before use.

MANUFACTURED AND QUALITY CONTROLLED UNDER LATEST QUALITY MANAGEMENT SYSTEM.

All details contain in this information sheet have been given to the best of our knowledge and belief. This technical information is intended only as a guide and no binding liability can be derived from it. All information, which refers to working with our products, must be adapted to take account of the local conditions and material used.

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