



**PRODUCT DATA SHEET :**

Product Description : R.C. GP. INSIDE GOLD  
Product Type : Alkyd  
Recommended Uses : External gold lacquer for general line can and lids

**PRODUCT DATA :**

Colour : Gold  
% Solid By Weight : 50 +/- 2 %  
Viscosity @30 Deg C # F4 : 90 - 100 SEC +/-5 SEC. By B4 at 30 Deg C.  
Specific Gravity : 0.88 +/- 0.02  
Self Life : 12 Months.  
Scratch Hardness : Satisfactory

**APPLICATION :**

Substrate : Tin & TFS  
Application Method : Roller Coating  
Thinner : HIM / 1100  
Cleaning : HIM / 1100  
Film Weight : 4 - 5 Mg./ Sq.Inch  
Stoving Schedule : 170 - 180 Deg C for 12 Min.  
**Remark : High Slip hence recoatability or printing is not possible.**

**MANUFACTURED AND QUALITY CONTROLLED UNDER LATEST QUALITY MANAGEMENT SYSTEM.**

All details contain in this information sheet have been given to the best of our knowledge and belief.  
This technical information is intended only as a guide and no binding liability can be derived from it.  
All information, which refers to working with our products, must be adapted to take account of the local conditions and material used.

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