



**PRODUCT DATA SHEET :**

Product Description	:	R.C.HAMMER TONE VARNISH
Product Type	:	Modified Alkyd
Recommended Uses	:	External Top coat varnish for general line body cans, for special effect.

**PRODUCT DATA :**

Colour	:	Colourless
% Solid By Weight	:	40 +/- 2 %
Viscosity @30 Deg C # F4	:	80 - 90 SEC +/-5 SEC. By B4 at 30 Deg C.
Specific Gravity	:	0.95 +/- 0.02
Self Life	:	6 Months.
Hammer Effect	:	Effect can be changed by adjusting film weight

**APPLICATION :**

Substrate	:	Tin & TFS
Application Method	:	Roller Coating
Thinner	:	HIM / 1100
Cleaning	:	HIM / 1100
Film Weight	:	5 - 6 mgm./ Sq.Inch
Stoving Schedule	:	150 - 160 Deg C for 12 Min.

**MANUFACTURED AND QUALITY CONTROLLED UNDER LATEST QUALITY MANAGEMENT SYSTEM.**

All details contain in this information sheet have been given to the best of our knowledge and belief. This technical information is intended only as a guide and no binding liability can be derived from it. All information, which refers to working with our products, must be adapted to take account of the local conditions and material used.

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