



PRODUCT DATA SHEET :

Product Description : R.C. INTERNAL SILVER LACQUER
Product Type : Epoxy
Recommended Uses : Internal silver coating for cans.

PRODUCT DATA :

Colour : Silver
% Solid By Weight : 38 +/- 2 %
Viscosity @30 Deg C # F4 : 80 - 90 SEC +/-5 SEC. By B4 at 30 Deg C.
Specific Gravity : 1.00 +/- 0.02
Self Life : 6 Months.
Acetone Resistance : Should pass more than 30 rubs.

APPLICATION :

Substrate : Tin & TFS
Application Method : Roller Coating
Thinner : HIM / 1100
Cleaning : HIM / 1100
Film Weight : 6 - 7 Mg./ Sq.Inch
Stoving Schedule : 170 - 180 Deg C for 12 Min.
Remark : High Slip hence recoatability or printing is not possible.

MANUFACTURED AND QUALITY CONTROLLED UNDER LATEST QUALITY MANAGEMENT SYSTEM.

All details contain in this information sheet have been given to the best of our knowledge and belief.
This technical information is intended only as a guide and no binding liability can be derived from it.
All information, which refers to working with our products, must be adapted to take account of the local conditions and material used.

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