



PRODUCT DATA SHEET :

Product Description : R.C. POLYESTER WHITE
Product Type : Polyester
Recommended Uses : External Coating for Shallow closure & general line.

PRODUCT DATA :

Colour : Tonned White
% Solid By Weight : 64 +/- 2 %
Viscosity @30 Deg C # F4 : 120 - 140 SEC +/-10 SEC. By B4 at 30 Deg C.
Specific Gravity : 1.33 +/- 0.02
Self Life : 6 Months.

APPLICATION :

Substrate : Tin / TFS & Aluminium
Application Method : Roller Coating
Thinner : HIM / 1100
Cleaning : HIM / 1100
Dry Film Weight : 12 - 16 gsm.
Stoving Schedule : 180 - 190 Deg C for 12 Min.
Remark : Tonning can be adjusted as per customer requirement.

MANUFACTURED AND QUALITY CONTROLLED UNDER LATEST QUALITY MANAGEMENT SYSTEM.

- *** Adjustment of temperature based on line speed & sequence of application.
- *** Coating must be stirred for 1 hour before use.
- *** Types of Rollers : Polyurethane, Nitrile rubber or EPDM.
- *** Shore Hardness : 30 - 60
- *** Running viscosity should be maintained at 100 - 110 Sec. +/-5 by B4 at 30 Deg. C.

All details contain in this information sheet have been given to the best of our knowledge and belief.
This technical information is intended only as a guide and no binding liability can be derived from it.
All information, which refers to working with our products, must be adapted to take account of the local conditions and material used.

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