



HARMONY INKS & COATINGS PVT. LTD.

PRODUCT DATA SHEET :

Product Description : R.C.PP CAP TRANS CLEAR
Product Type : Modified Alkyd
Recommended Uses : External Top coat varnish for short drawn caps
and containers

PRODUCT DATA :

Colour : Transparent Pale Gold
% Solid By Weight : 40 +/- 2 %
Viscosity @30 Deg C # F4 : 100 - 105 SEC +/-5 SEC. By B4 at 30 Deg C.
Specific Gravity : 0.94 +/- 0.02
Self Life : 6 Months.
Scratch Hardness : Satisfactory

APPLICATION :

Substrate : Tin & TFS
Application Method : Roller Coating
Thinner : HIM / 1100
Cleaning : HIM / 1100
Film Weight : 4 - 5 mgm./ Sq.Inch
Stoving Schedule : 140 - 150 Deg C for 12 Min.

MANUFACTURED AND QUALITY CONTROLLED UNDER LATEST QUALITY MANAGEMENT SYSTEM.

All details contain in this information sheet have been given to the best of our knowledge and belief.
This technical information is intended only as a guide and no binding liability can be derived from it.
All information, which refers to working with our products, must be adapted to take account of the
local conditions and material used.

Regd. Off : D-501, Serenity, Behind Oshiwara Police Station, Andheri (W.), Mumbai – 400102. India.

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AN AN ISO 9001 : 2008 CERTIFIED COMPANY

www.ias-anz.org/register