



**PRODUCT DATA SHEET :**

Product Description : R.C. SINGAL PACK S.S. VARNISH  
Product Type : Vinyl Resin Based  
Recommended Uses : Side Stripe Lacquer for Pure Ghee Cans & General Line Cans for dry powers and dry Food Products.  
For Industrial use only ( Not suitable for Processed Food Cans)

**PRODUCT DATA :**

Colour : Transparent Water White  
Viscosity @30°C By FCB4 : 55 +/- 5 Sec.  
Solid Content : 16 +/- 1% at 150°C for 30 Min.  
Specific Gravity : 0.94 +/- 0.02 at 30°C  
Curing Details : Surface Dry : 1 Mins.  
Touch Dry : 2 Hours  
Full Curing : 72 Hours  
Application Method : By Brush / Cotton Wool = 40 +/- 10 Sec. at 30°C in FCB4  
By Spray = 30 +/- 5 Sec. at 30°C in FCB4  
Thinner : HIM/1906  
Flash Point : Above 20°C  
Shelf Life : Best before six month in original sealed containers form the month of manufacture (Between 20°C to 35°C)

**REMARKS :**

- 1) It may be necessary to thin the product before use owing to inherent viscosity rise on storage.
- 2) The storage vessels and equipments should be SS make or polymer coated.
- 3) Supplied for ready use.

**MANUFACTURED AND QUALITY CONTROLLED UNDER LATEST QUALITY MANAGEMENT SYSTEM.**

All details contain in this information sheet have been given to the best of our knowledge and belief.  
This technical information is intended only as a guide and no binding liability can be derived from it.  
All information, which refers to working with our products, must be adapted to take account of the local conditions and material used.

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