HARMONY INKS & COATINGS PVT. LTD.

PRODUCT DATA SHEET :

Product Description	:	R.C. SIZELESS WHITE
Product Type	:	Modified Alkyd
Recommended Uses	:	Sizeless External white coating for general
		line containers.
PRODUCT DATA :		
Colour	:	Tonned White
% Solid By Weight	:	60 +/- 2 %
Viscosity @30 Deg C # F4	:	120 - 140 SEC +/-5 SEC. By B4 at 30 Deg C.
Specific Gravity	:	1.23 +/- 0.02
Self Life	:	12 Months.
APPLICATION :		
Substrate	:	Tin & TFS
Application Method	:	Roller Coating
Thinner	:	HIM / 1100
Cleaning	:	HIM / 1100
Film Weight	:	10 - 12 Mg./ Sq.Inch
Stoving Schedule	:	150 Deg C for 12 Min.
Remark	:	Tonning can be adjusted as per customer
		requirement.

MANUFACTURED AND QUALITY CONTROLLED UNDER LATEST QUALITY MANAGEMENT SYSTEM.

All details contain in this information sheet have been given to the best of our knowledge and belief. This technical information is intended only as a guide and no binding liability can be derived from it. All information, which refers to working with our products, must be adapted to take account of the local conditions and material used.

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