## HARMONY INKS & COATINGS PVT. LTD.

## PRODUCT DATA SHEET :

Product Description	:	R.C.TUBE POLYESTER WHITE
Product Type	:	Polyester
Recommended Uses	:	External white coating for tube & aerosol bodies.
		Excellent non yellowing and sterlization properties.
PRODUCT DATA :		
Colour	:	WHITE (Tonned & Untonned)
% Solid By Weight	:	64 +/- 2 %
Viscosity @30 Deg C # F4	:	11 MIN +/-1 Min. By B4 at 30 Deg C.
Specific Gravity	:	1.30 +/- 0.05
Flash Point	:	> 25 Deg C.
Self Life	:	6 Months.
APPLICATION :		
Substrate	:	Aluminium
Application Method	:	Roller Coating
Thinner	:	IS/1001
Cleaning	:	IS/1001
Dry Film Weight	:	16 - 18Mg./ Sq.Inch
Stoving Schedule	:	130 Deg C for 6 Min. + 130 Deg C for 6 Min.

## MANUFACTURED AND QUALITY CONTROLLED UNDER LATEST QUALITY MANAGEMENT SYSTEM.

All details contain in this information sheet have been given to the best of our knowledge and belief. This technical information is intended only as a guide and no binding liability can be derived from it. All information, which refers to working with our products, must be adapted to take account of the local conditions and material used.

