



HARMONY INKS & COATINGS PVT. LTD.

**PRODUCT DATA SHEET :**

Product Description : R.C.GP.UNTONNED WHITE  
Product Type : Alkyd  
Recommended Uses : External white coating for general line containers

**PRODUCT DATA :**

Colour : Milk White  
% Solid By Weight : 62 +/- 2 %  
Viscosity @30 Deg C # F4 : 130 - 150 SEC +/-5 SEC. By B4 at 30 Deg C.  
Specific Gravity : 1.12 +/- 0.02  
Self Life : 12 Months.

**APPLICATION :**

Substrate : Tin & TFS  
Application Method : Roller Coating  
Thinner : HIM / 1100  
Cleaning : HIM / 1100  
Film Weight : 10 - 12 Mg./ Sq.Inch  
Stoving Schedule : 150 Deg C for 12 Min.

**MANUFACTURED AND QUALITY CONTROLLED UNDER LATEST QUALITY MANAGEMENT SYSTEM.**

All details contain in this information sheet have been given to the best of our knowledge and belief.  
This technical information is intended only as a guide and no binding liability can be derived from it.  
All information, which refers to working with our products, must be adapted to take account of the local conditions and material used.

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**AN AN ISO 9001 : 2008 CERTIFIED COMPANY**