



PRODUCT DATA SHEET :

| | | |
|---------------------|---|--|
| Product Description | : | R.C.VINYL SIZE |
| Product Type | : | Vinyl |
| Recommended Uses | : | External - Sizing Varnish for Cans, Crowns & Closures. |

PRODUCT DATA :

| | | |
|--------------------------|---|-------------------------------------|
| Colour | : | Water White |
| % Solid By Weight | : | 17 +/- 1 % |
| Viscosity @30 Deg C # F4 | : | 55 SEC +/-5 SEC. By B4 at 30 Deg C. |
| Specific Gravity | : | 0.94 +/- 0.02 |
| Self Life | : | 12 Months. |

APPLICATION :

| | | |
|--------------------|---|-----------------------|
| Substrate | : | Aluminium / Tin / TFS |
| Application Method | : | Roller Coating |
| Thinner | : | HIM / 1100 |
| Cleaning | : | HIM / 1100 |
| Film Weight | : | 1.5 - 2 Mg./ Sq.Inch |
| Stoving Schedule | : | 180 Deg C for 12 Min. |

MANUFACTURED AND QUALITY CONTROLLED UNDER LATEST QUALITY MANAGEMENT SYSTEM.

All details contain in this information sheet have been given to the best of our knowledge and belief. This technical information is intended only as a guide and no binding liability can be derived from it. All information, which refers to working with our products, must be adapted to take account of the local conditions and material used.

Regd. Off : D-501, Serenity, Behind Oshiwara Police Station, Andheri (W.), Mumbai – 400102. India.

Factory : Gut No. 37-B, Viilage Met, Taluka Wada, Dist. Palghar – 421303. India.Tel. No. +91 9270081803 / +919321615557



www.harmonyinks.com E-Mail :- harmonyinks@yahoo.com / sales@harmonyinks.com

AN AN ISO 9001 : 2008 CERTIFIED COMPANY