



**PRODUCT DATA SHEET :**

Product Description	:	R.C.CC CLEAR VARNISH
Product Type	:	Epoxy Ester
Recommended Uses	:	External Top coat varnish for Crown Caps and small drawn containers

**PRODUCT DATA :**

Colour	:	Transparent Water White
% Solid By Weight	:	37 +/- 2 %
Viscosity @30 Deg C # F4	:	80 - 85 SEC +/-5 SEC. By B4 at 30 Deg C.
Specific Gravity	:	0.95 +/- 0.02
Self Life	:	6 Months.
Scratch Hardness	:	Satisfactory ( 800 gms to 1000 gms)

**APPLICATION :**

Substrate	:	Tin & TFS
Application Method	:	Roller Coating
Thinner	:	HIM / 1100
Cleaning	:	HIM / 1100
Film Weight	:	3.5 - 4 mgm./ Sq.Inch
Stoving Schedule	:	160 - 170 Deg C for 12 Min.

**MANUFACTURED AND QUALITY  
CONTROLLED UNDER LATEST  
QUALITY MANAGEMENT SYSTEM.**

All details contain in this information sheet have been given to the best of our knowledge and belief.

This technical information is intended only as a guide and no binding liability can be derived from it.

All information, which refers to working with our products, must be adapted to take account of the local conditions and material used.

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