



PRODUCT DATA SHEET :

Product Description	:	R.C.O.P.VARNISH
Product Type	:	Alkyd
Recommended Uses	:	External top coat varnish for general line cans.

PRODUCT DATA :

Colour	:	Transparent Pale Gold
% Solid By Weight	:	48 +/- 2 %
Viscosity @30 Deg C # F4	:	100 - 110 SEC +/-5 SEC. By B4 at 30 Deg C.
Specific Gravity	:	0.90 +/- 0.02
Self Life	:	12 Months.
Scratch Hardness	:	Satisfactory

APPLICATION :

Substrate	:	Tin / TFS & Aluminium
Application Method	:	Roller Coating
Thinner	:	HIM / 1100
Cleaning	:	HIM / 1100
Film Weight	:	7 - 9 gsm.
Stoving Schedule	:	130 - 140 Deg C for 12 Min.

MANUFACTURED AND QUALITY CONTROLLED UNDER LATEST QUALITY MANAGEMENT SYSTEM.

All details contain in this information sheet have been given to the best of our knowledge and belief. This technical information is intended only as a guide and no binding liability can be derived from it. All information, which refers to working with our products, must be adapted to take account of the local conditions and material used.

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JAS-ANZ



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