

BASE COATS

Base	Product	Solid Content (%)	Viscosity (sec/30°C/D4)	Curing Conditions	3-piece Technical Cans	3-piece Pasteurized Cans	3-piece Aerosol Cans	Caps & Closures
Alkyd	Alkyd Size	40 +/- 2	30 +/- 5 sec.	150 Deg C for 10 - 12 Min.	OK			
Vinyl	Vinyl Size	17 +/- 2	55 +/- 5 sec.	180 Deg C for 10 - 12 Min.	OK	OK	OK	OK
Epoxy	Epoxy Size	28 +/- 2	50 +/- 5 sec.	200 Deg C for 10 - 12 Min.	OK	OK	OK	
Epoxy Amino	Epoxy Amino Clear	32 +/- 2	70 +/- 5 sec.	200 Deg C for 10 - 12 Min.	OK	OK	OK	

Components	Aluminium Tubes	Remarks
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Suitable for General
Purpose can bodies.

Excellent drawability and
stamping properties

OK

Excellent stamping and
PR resistance properties

OK

Excellent stamping and
PR Resistance properties